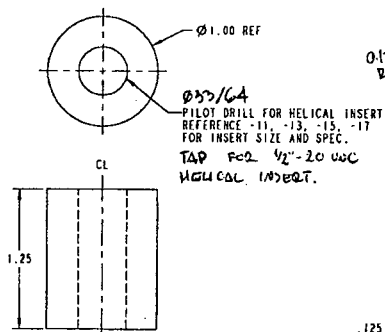
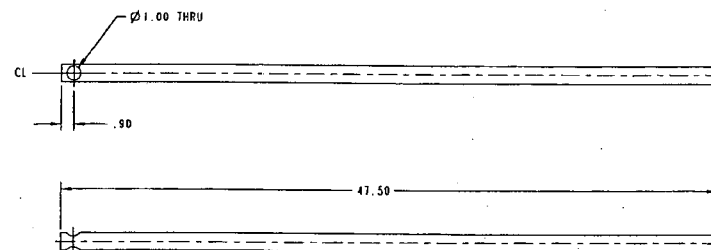


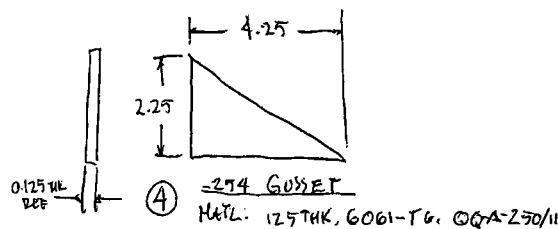
① -247 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250



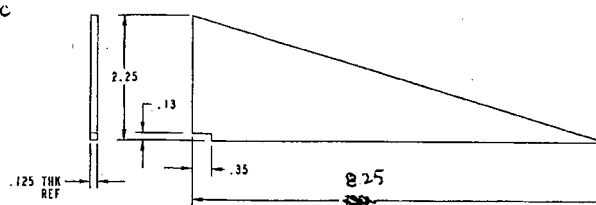
④ -249 INNER TUBE BUSHING   
 MATL: 1.00 RND, 6061-T6, QQ-A-200/B  
 SCALE 2.000  
 XH



① -257 INNER TUBE   
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
 SCALE 0.250



④ -274 GUSSET   
 MATL: 1.25 THK, 6061-T6, QQ-A-250/11



④ -253 GUSSET   
 MATL: .125 THK, 6061-T6, QQ-A-250/11  
 SCALE 1.000

RELEASED  
 14 JUL 1970

PREMIER AVIATION, INC.			
2000 Aviation Parkway, Grand Prairie, Texas 75049			
STATE	FORM	ISSUE NO.	REV.
D	OSUV8	B67-43001	81
SCALE:	REF	SHEET	23 OF 25

ORIGINAL

NO. 5149  
 WORK ORDER  
 WITHOUT NOTICE  
 UNCONTROLLED COPY  
 ENGINEERING  
 RETURN TO  
 SHIP COPY  
 SUBJECT TO AMENDMENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:36 PM  
User: Julie Lécocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 41491

Part Number: PB6743001247

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(EX)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

8/9/24

SV

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/26 48

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



See Sheet 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:36 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	INNER TUBE
<b>Job Number</b> :	41491		
<b>Estimate Number</b> :	13429		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001247
<b>This Issue</b> :	19/08/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.23
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	40689	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	SMALL / MED FAB	<b>Due Date</b> :	18/09/2008
<b>Written By</b> :		<b>Qty:</b>	12
<b>Checked &amp; Approved By</b>	<u>Julie Lecocq</u>	<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
Comment: Qty.: 4.6244 f(s)/Unit Total: 55.4929 f(s) ALUM. TUBING 1.250x.125W batch: <u>M108660</u> <u>SAD</u> <u>02/09/22</u> (2)		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1  1- cut to length as per dwg 2- deburr <u>SAD</u> <u>08/09/22</u> (2)		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>SAD</u> <u>08/09/22</u> (2)		
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr <u>SAD</u> <u>08/09/24</u> <u>MF</u> <u>08/09/23</u>		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>SAD</u> <u>08/09/24</u> (2)		

MF 08-09-25